

# Recoating Instructions

## Instructions for Standard Paint Finishes

To ensure good adhesion, sand all surfaces with 220 to 400 grit sandpaper. Surface must be dry and free of oil, dust, dirt or any other foreign substances. Wet wipe all surfaces with Aliphatic Solvent or detergent wash. (Always follow instructions provided by your paint manufacturer).

To avoid discoloration of Alkyd finishes, do not bake over 250 degrees F.

Saginaw Control & Engineering finishes are all Polyester Powder Coat and compatible with most water-based and solvent-based coating:

- A. Industrial Enamel
- B. Acrylic Enamel
- C. Epoxy
- D. Polyurethane
- E. Polyester

For any other type of paint, check with your paint manufacturer to be sure the paint you are applying is compatible with the paint on your SCE product